

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT				1. CONTRACT ID CODE	PAGE OF PAGES
				J	1
2. AMENDMENT/MODIFICATION NO. 0001	3. EFFECTIVE DATE 30-Mar-2001	4. REQUISITION/PURCHASE REQ. NO. W807PM-1029-3848	5. PROJECT NO.(If applicable)		
6. ISSUED BY VBURG CONSOL CONTRACTING OFC 4155 CLAY ST VICKSBURG MS 39183-3435	CODE DACW38	7. ADMINISTERED BY (If other than item 6) CODE			
		See Item 6			
8. NAME AND ADDRESS OF CONTRACTOR (No., Street, County, State and Zip Code)				X	9A. AMENDMENT OF SOLICITATION NO. DACW38-01-B-0019
				X	9B. DATED (SEE ITEM 11) 09-Mar-2001
					10A. MOD. OF CONTRACT/ORDER NO.
					10B. DATED (SEE ITEM 13)
CODE	FACILITY CODE				
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS					
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offer <input type="checkbox"/> is extended, <input checked="" type="checkbox"/> is not extended.					
<p>Offer must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods:</p> <p>(a) By completing Items 8 and 15, and returning <u>1</u> copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.</p>					
12. ACCOUNTING AND APPROPRIATION DATA (If required)					
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS. IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.					
A.THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.					
B.THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(B).					
C.THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:					
D.OTHER (Specify type of modification and authority)					
E. IMPORTANT: Contractor <input type="checkbox"/> is not, <input type="checkbox"/> is required to sign this document and return _____ copies to the issuing office.					
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.) Reference Solicitation No. DACW38-01-B-0019, for Twelvemile Bayou Pumping Station, Agurs District, Shreveport, Louisiana, scheduled bid opening 10 Apr 01 at 1400 hours. The solicitation is amended as follows: TECHNICAL SPECIFICATIONS Section 15131, page 21 is revised and replaced. Paragraph 2.2.8 "Impeller" has been revised. Pages revised by this amendment have the notation "Revised by Amendment 0001" at the bottom of the page. Text added by this amendment is underlined and in bold characters. Text deleted by this amendment is overstruck. Encls: Section 15131, page 21					
<p><i>Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.</i></p>					
15A. NAME AND TITLE OF SIGNER (Type or print)			16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)		
15B. CONTRACTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STATES OF AMERICA		16C. DATE SIGNED	
_____		BY _____		30-Mar-2001	
(Signature of person authorized to sign)		(Signature of Contracting Officer)			

2.2.7.9 Wall Thimble

Wall thimble shall have one plain end to accommodate flexible mechanical coupling and one flanged end to mate with flap valve. Plain end shall match pump discharge elbow in thickness and diameter and flanged end shall be drilled to match, and shall be capable of supporting without distortion, the flap valve. Provide seal ring on wall thimble located so that it is centered in the wall when embedded. In addition, furnish a 6-inch flanged vent nozzle equipped with an ASME B16.5 Standard 125-pound flange and locate where shown. Fabricate wall thimble from steel plates.

2.2.8 Impeller

~~Make impeller hub and blades of cast steel, or fabricated of welded steel plate. They may be cast separately or together as a single unit. If cast separately, attach blades to hub in a manner that ensures them against loosening in service but that does not necessitate any damage during disassembly. Welding of blades to hub is acceptable. If this method of attachment is used, Contractor shall submit welding procedure to be used.~~

2.2.8.1 Removal and Prior To

After removal from mold, and prior to finishing of surface imperfections, castings shall be inspected by Contracting Officer. Minor surface imperfections shall be filled or ground down as necessary to preserve correct contour and outline of impeller and to restore surface imperfections to the same degree of finish as surrounding surfaces. Correct surface pits, depressions, projections, or overlaps showing greater than 1/16 inch variation from the general contour for that section Method and procedure for accomplishing repair shall be as set forth in standards furnished under paragraph ACCEPTANCE CRITERIA. Castings that exhibit surface imperfections (as defined above) covering an area of more than 10 percent of blade surface will be rejected.

2.2.8.2 Statically Balance

Statically balance finished impeller to within 1 1/2 oz-in of unbalance. Then dynamically balance impeller by the two-plane balancing technique. Impeller shall be balanced at rated operating speed. Check balance at 110 percent of balance speed, and make needed corrections. Amount of allowable unbalance shall be in accordance with ASA S2.19. Weights needed to obtain required level of balance shall be securely fastened to inside cavity of impeller hub. In no case will portions of the impeller be removed or weights be added to outside of hub, vanes, or water passages. Submit balancing procedure to Contracting Officer for approval at least four weeks prior to date of balancing. Each finished impeller shall be weighted and weight stamped on the bottom of hub. Weight shall be accurate to 0.5 percent of the total weight of impeller. Weighing and balancing shall be witnessed by Contracting Officer.

2.2.9 Shafts

2.2.9.1 Impeller Shaft